



# Hydrogen measurement

**H**<sub>2low</sub> up to 20.000 ppm **H**<sub>2high</sub> up to 100%





# The MRU H<sub>2</sub>-Analyzers

## A suitable device for every application.

Whether for hydrogen production (e.g. pyrolysis) or for hydrogen slip analysis after combustion – MRU's ready-to-measure H<sub>2</sub> analyzers are a unique, industrial solution for

- pyrolysis plants
- gas power plants
- oil rigs
- electrolysis plants
- fuel cells or hydrogen powered burners (H<sub>2</sub> slip)



### **OPTIMA**

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- Flexible handheld unit for control measurements up to 2.000 ppm H<sub>2</sub>
- Measurement of H<sub>2</sub>, pressure, flow velocity and temperature



### **MGAprime**

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- H<sub>2</sub>-analysis up to 2.000 ppm, alternatively up to 20.000 ppm
- in addition with highly accurate NDIRtechnique for NO, NO<sub>2</sub>, SO<sub>2</sub>, CO<sub>2</sub>, CO, N<sub>2</sub>O, CH<sub>4</sub> and C<sub>3</sub>H<sub>8</sub>



## **VARIOluxx Syngas**

08

- Portable processgas-analysis of H<sub>2</sub> up to 100%
- further measuring components CH<sub>4</sub>/CO/CO<sub>2</sub>
- Unit and gas washe
- designed for rough industrial applications



#### **Gas Detector 400GD**

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- Multifunctional Detector for combustible gases
- 3-fold alarm at overload conditions

### **Gas Detector 500GD**



- Detector with suction feature
- for faster measuring results

# **OPTIMA**

Flexible handheld unit for control measurements



The new OPTIMA is equipped with an electrochemical  $H_2$ -sensor, 0... 1.000/2.000 ppm and thus allows a fast and highly precise  $H_3$ -measurement.

## With OPTIMA, we also offer you the option of measuring biogas pressure, flow velocity and temperature.

With the appropriate sensor combination, OPTIMA can also measure engine exhaust gases from CHP units.

#### We offer you these special advantages:

- Biogas measurement: CH<sub>4</sub>, CO<sub>2</sub>, O<sub>2</sub>, H<sub>2</sub>S, H<sub>2</sub>
- Exhaust gas measurement: O<sub>2</sub>, CO<sub>2</sub>, CO, NO, NO<sub>2</sub>
- Ambient measurement: CH<sub>4</sub> (LEL), H<sub>2</sub>S
- Different measuring units can be set by the user
- Intuitive menu navigation with function keys
- Glass-fibre reinforced housing with holding magnets
- Large data memory with interface to app and PC software
- Powerful lithium-ion battery for min. 16 h continuous operation



	Method	Range min./max.	Resolution	Repeatability
Hydrogen (H₂)	electrochemical	0 1.000/2.000 ppm	1 ppm	$\pm$ 5 ppm or 5 % (0 500 ppm), 10 % (> 500 ppm) reading
Methane (CH <sub>4</sub> )	Infrared	0 100 %	0,1 %	± 0,3 % or 3 % reading*
Carbon dioxid (CO <sub>2</sub> )	Infrared	0 100 %	0,01 %	± 0,3 % or 3 % reading*
Hydrogen sulfide (H₂S)	electrochemical	0 2.000/5.000 ppm	1 ppm	± 5 ppm or 5 % (0 500 ppm), 10 % (> 500 ppm) reading
Oxygen (O <sub>2</sub> )	electrochemical	0 25 %	0,01 %	± 0,2 % absolute
Nitrogen (N₂)	calculated	0 100 %	0,1 %	
Calorific value (Hu)	calculated	0 36 MJ/m <sup>3</sup>	0,01 MJ/m <sup>3</sup>	



#### We offer you these special advantages:

- Duration of measurement, interval and averaging can be set by the user, measured value display also possible as a curve chart
- Automatic zero point calibration for long-term measurements
- Lithium-ion battery operation, including gas cooler and measurement, but without heating hose
- Data transmission LAN, WiFi, USB, RS 485, analog as well 400 MB internal data storage



Gas measurement (EC/PM)	Method	Measuring range	Resolution	Accuracy
Oxygen (O <sub>2</sub> ) (long life)	EC	0 25 %	0,01 %	0,20 % absolute
Oxygen (O <sub>2</sub> )	PM	0 25/100%	0,01 %	0,1 %
Hydrogen (H₂)	EC	0 1.000/2.000 ppm	1 ppm	± 5 ppm or 5 % (0 500 ppm), 10 % (> 500 ppm) reading
		0 10.000/20.000 ppm	10 ppm	± 200 ppm or 5 % (0 10.000 ppm), 10 % (> 10.000 ppm) reading

	Measuring range	Resolution	Repeatability**	8h-Drift**	Linearity
Nitric monoxide (NO)	0 200/4.000* ppm	0,1 ppm	2 ppm or 1 % reading	2 ppm or 1 % reading	1 % m. r.
Nitric dioxide (NO <sub>2</sub> )	0 300/1.000* ppm	0,1 ppm	5 ppm or 1 % reading	2 ppm or 1 % reading	1 % m. r.
Sulphur dioxide (SO <sub>2</sub> )	0 300/4.000* ppm	0,1 ppm	5 ppm or 1 % reading	2 ppm or 1 % reading	1 % m. r.
Carbon dioxide (CO <sub>2</sub> )	0 40 %	0,01 Vol%	0,2 % or 1 % reading	0,2 % or 1 % reading	1 % m. r.
Carbon monoxide (CO)	0 175/10.000* ppm	0,1 ppm	2 ppm or 1 % reading	2 ppm or 1 % reading	1 % m. r.
Nitrous oxide (N₂O)	0 100/500* ppm	0,1 ppm	2 ppm or 1 % reading	2 ppm or 1 % reading	1 % m. r.
Methane (CH <sub>4</sub> )	0 500/10.000* ppm	0,1 ppm	10 ppm or 1 % reading	2 ppm or 1 % reading	1 % m. r.
Propane (C₃H <sub>8</sub> )	0 200/5.000* ppm	0,1 ppm	2 ppm or 1 % reading	2 ppm or 1 % reading	1 % m. r.

Other measurements Method	Measuring range			
	measaning range	Resolution	Accuracy*	
Stack gas temperature (T <sub>gas</sub> ) NiCrNi	0 1,100 °C	1 °C	± 2 °C or 1 % reading	
<b>Combustion air temperature (T<sub>air</sub>)</b> NiCrNi	0 100 °C	1 °C	± 1 °C or 1 % reading	
<b>Differential pressure (P-Druck)</b> Piezoresistive	−120 +120 hPa	1 Pa	± 2 Pa or 1 % reading	
Flow velocity measurement (v) Pitot	3 100 m/s	0,1 m/s	± 1 m/s or 1 % reading	
Standardized ext. signal (AUX connection) software	for K-type thermoele	for K-type thermoelement, 0 10 Vdc, 4 20 mA, RS 485		
Combustion calculations (fuel type depend.)	losses, excess air, lam	nbda, dew point, CO <sub>2</sub>		
<b>Emission calculations</b> software	mg/Nm³, O₂-reference	ce		



Lithium-lon battery operation, including gas cooler and measurement

technology

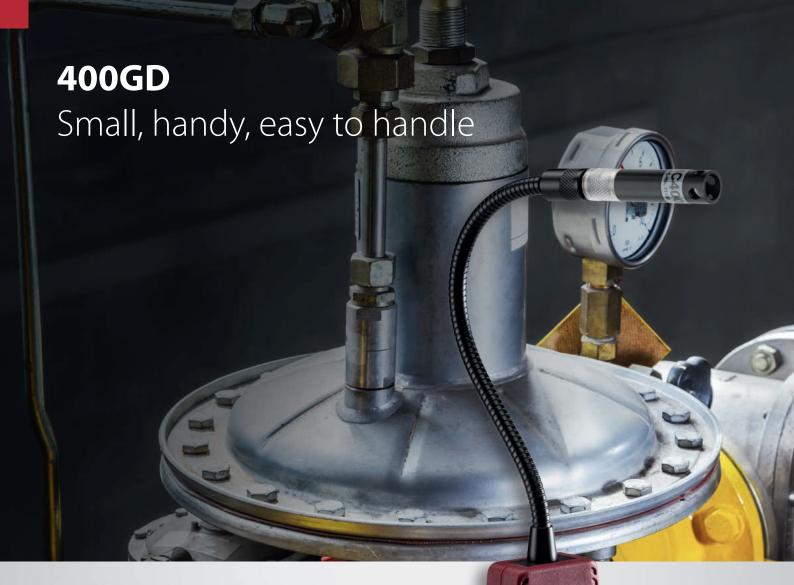


Gas measurement	Method	Measuring range min./max.*	Resolution	Accuracy**
H <sub>2</sub> – hydrogen	TCD	0 1,0/100,00%	0,1 %	± 0,5 % or 2 % reading.
O <sub>2</sub> – oxygen (Long-life)	ECS	0 25,00%	0,01%	0,2%
O <sub>2</sub> – oxygen	PM	0 25,00%	0,01%	0,1 %
CO – carbon monoxide	NDIR	0 10,00 % / 100,00 %	0,01%	± 0,1 % or 2 % reading
CO <sub>2</sub> – carbon dioxide	NDIR	0 10,00 % / 100,00 %	0,01%	± 0,3 % or 2 % reading
CH <sub>4</sub> - methane	NDIR	0 10,00 % / 100,00 %	0,01%	± 0,2% or 2% reading
H <sub>2</sub> S – hydrogen sulphide	ECS	0 50/250* ppm 0 2.000/5.000* ppm	1 ppm 1 ppm	± 2 ppm/5 % (0 50 ppm) 10 % (≥ 50 ppm) ± 5 ppm/10 % to 500 ppm or 15 % > 500 ppm

## Calculated components N<sub>2</sub> Balance

N<sub>2</sub> Balance difference to 100%

Other measurements	Method	Measuring range	Resolution	Accuracy**
Stack gas temperature (T <sub>gas</sub> )	NiCrNi	0 1.100 °C	1 °C	± 2 °C or 1 % reading
Ambient air temperature (T <sub>amb</sub> )	NiCrNi	0 100 °C	1 °C	±1°C or 2% reading
Differential pressure (Diff.press.)	Piezoresistive	−120 +120 hPa	1 Pa	± 2 Pa or 1 % reading
Flow velocity measurement (v)	Diff.press.	3 100 m/s	1 m/s	± 1 m/s or 1 % reading
Standardized ext. signal (AUX connection)	software	for K-type thermoelement, 0 10 Vdc, 4 20 mA, RS 485		20 mA, RS 485
Emission calculations	software	mg/Nm³, reference to $O_2$ , g/s, kg/h		



#### Multifunction detector and measuring device

- Detector with gas leakage sensor HC402 for H<sub>2</sub>-concentrations up to 20.000 ppm
- Further exchangeable detectors available (combustible gases, refridgerants, temperature, humidity, dew point, flue gas spillage, CO and CO<sub>2</sub> in ambient air)
- Plug & play sensors with automatic device recognition
- Optical alarm at the sensor and on the display of the device (only leak detection)
- Acoustic and vibration alarm by the device (only leak detection)
- Adjustable alarm thresholds (only leak detection)
- Indication of gas concentration in ppm, % and %LEL (HC-sensor)
- Strong Lithium-Ion battery, chargeable via Mini-USB socket
- QR-codes for measurement results, with forwarding via email

400GD basic unit	
Rel. humidity during operation, non-condensing	95 %
Display	45 mm (1.8") TFT
Interface (Charging/firmware updates)	Mini-USB
Built-in battery, operating time (depending on sensor)	Li-lonen, typ. 20 h
Operating conditions	+5 +50 °C
Storage conditions	−20 +60 °C
Power supply/consumption	100 240 V, 5 V DC, 500 mA
Protection class	IP30
Dimensions (W x H x D)	50 x 135 x 35 mm
Weight	appr. 230 g

Plug & Play Sensor	
Leak detection gas	HC402
Calibration gases	$CH_{4'} C_{3}H_{8'} H_{2}$
Measuring range CH <sub>4</sub>	0 22.000 ppm
Measuring range C <sub>3</sub> H <sub>8</sub>	0 8.500 ppm
Measuring range H <sub>2</sub>	0 20.000 ppm
Resolution	1 ppm
Response time	≤ 5s



- Detector with gas leakage sensor HC402 for H<sub>2</sub>-concentrations up to 20.000 ppm
- Further exchangeable detectors available (combustible gases, refridgerants, temperature, humidity, dew point, flue gas spillage, CO and CO<sub>2</sub> in ambient air)
- Fast measurement results due to integrated suction feature (≤ 2 seconds)
- Search mode for quick leak detection
- Reliable zeroing, even with contaminated ambient air
- Display in ppm for precise location of gas leaks and determination of the gas concentration
- Sensor change during operation possible, automatic recognition by the device
- Adjustable alarm thresholds (only leak detection)
- Optical alarm on the display of the device (only leak detection)
- Acoustic and vibration alarm by the device (only leak detection)
- Clear graphic display (TFT)
- Strong Lithium-Ion battery, chargeable via Mini-USB socket
- Display of measurement results also as QR code (forwarding measuring results via e-mail)

500GD basic unit	
Rel. humidity during operation, non-condensing	95 %
Display	45 mm (1.8") TFT
Interface (Charging/firmware updates)	Mini-USB
Built-in battery, operating time (depending on sensor)	Li-lonen, typ. 20 h
Operating conditions	+5 +50 °C
Storage conditions	−20 +60 °C
Power supply/consumption	100 240 V, 5 V DC, 500 mA
Protection class	IP30
Dimensions (W x H x D)	50 x 163 x 25 mm
Weight	appr. 220 g

Plug & Play Sensor	
Leak detection gas	HC402
Calibration gases	$CH_{4'}C_{3}H_{8'}H_{2}$
Measuring range CH <sub>4</sub>	0 22.000 ppm
Measuring range C <sub>3</sub> H <sub>8</sub>	0 8.500 ppm
Measuring range H <sub>2</sub>	0 20.000 ppm
Resolution	1 ppm
Response time	≤ 2s

MRU – Competence in gas analysis. Since 1984.



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